



Product Information

BDC 1530 Stoneglaze – Gloss & Satin

Solvenated Acrylic Sealer & Glaze

Description

BD Classic Stoneglaze is a clear, single component, solvent based, VOC compliant sealer and glaze. It is a very hard acrylic polymer that offers better gloss, UV resistance and stain resistance than most other sealers. The solvent base allows the material to penetrate and adhere to concrete, porous brick & unglazed tile and most types of decorative acrylic cement coatings. Stoneglaze creates a shiny “wet look”.
BDC 1530 is a High-Gloss Finish.
BDC 1530S is a Satin-Gloss Finish.

Uses

BD Classic Stoneglaze is designed to seal and create a “wet look” on concrete, unglazed brick or tiles and many other masonry surfaces. Perfect to seal & glaze stamped concrete, stained concrete, and decorative acrylic cement systems.

Advantages

- VOC Compliant
- Fast Drying
- High Gloss
- Easy to Use
- Excellent Adhesion

Finish

1530 - Gloss; 1530S - Satin

Coverage

The coverage will vary depending on the surface. Stoneglaze will cover up to 400 square feet per gallon on a smooth surface and between 275-300 square feet per gallon on a rough/porous surface. Test product over small area of the substrate to determine coverage and whether or not a 2nd coat is needed.

Packaging

1 & 5 gallon pails

Inspection

Concrete must be clean, dry, and free of grease, paint, oil, dust, curing agents, or any foreign material that will prevent proper adhesion. The concrete should be at least 2500 psi and feel like 30-grit sandpaper. The concrete should be porous and be able to absorb water. A minimum of 28 days cured is required on all concrete. Relative humidity in the concrete floor slab should be below 80% (per ASTM F-2170). All moisture should be kept away a min. of 72hrs before application and a min. of 72 hours after installation. This includes sprinklers, rain, fog, dew, etc.

Before starting flooring work, test existing concrete slab to make sure there is no efflorescence or high levels of alkalinity. Alkalinity refers to a high pH reading which means the floor is not neutral. A high alkaline environment can cause salts to creep up through the cement called efflorescence. These salts have a tendency to prevent or destroy the bonding of coatings to the concrete. The most common form of testing is the use of a wide-range pH paper or tape. Make sure the floors pH reading ranges between 5-9 to ensure adhesion. The testing of concrete for alkalinity can show the amount of alkalinity only at the time the test is ran, and cannot be used to predict long-term conditions.

Failing to adhere to these strict guidelines can result in product delamination, discoloration, blistering, or all together failure of the coating system. Testing is the responsibility of the applicator. B.D. Classic bears no responsibility for failures due to any of the above conditions.

Surface Preparation

Prepare surface by sanding, grinding, waterblasting, sandblasting or shot blasting to achieve a clean, porous and uniform surface that will allow product to soak in and bond permanently. Muriatic Acid (blended 1:4 with water) may be used to etch concrete and will require baking soda or soda ash to neutralize. (Please use caution when working with acid. Read and follow all warnings and instructions on label). Clean surface entirely with TSP and rinse completely with water several times. Remove mildew or algae using 50/50 blend of household bleach and water, rinse thoroughly. Allow to fully dry. *Note:* The most common reason for coating failure is due to lack of preparation. The surface must be porous or rough enough to allow the product to soak in.

Thinning

25% Acetone may be added to thin material for better absorption, increased coverage, longer working time and to minimize bubbling.

Application

Spraying: Apply 1-2 light even coats (depending on porosity of surface) of Stoneglaze with a high-quality acetone sprayer (i.e. Chapin Xtreme) or a heavy-duty pesticide sprayer (i.e. Ortho). Use a high-volume fan (generally colored red) for easiest application. BD Classic recommends spraying Stoneglaze as thin as possible to avoid puddling. Immediately backroll or brush any puddles or overly saturated areas to ensure an even coating.

Brushing/Rolling: While spraying is the recommended form of application, Stoneglaze can also be brushed or rolled on. Make sure to work very quickly as Stoneglaze will begin to cure within minutes. Neatly cut-in all edges



with a natural bristle brush and roll the center using a 1/2" to 3/4" nap, good quality roller cover. Be sure to spread evenly in a "V pattern" rolling in both directions. Diluting with 25% acetone and applying thin coats will help avoid streaks in direct sun. Roll product as thin as possible.

Satin Finish Precautions

Make sure to pre-mix the 1530S Satin Stoneglaze prior to application to ensure flattening agent is evenly distributed in the coating.

On porous substrates, such as unsealed brick, pavers, concrete block, concrete, or masonry, it is best to seal the surface with 1+ coats of 1530 Stoneglaze Gloss prior to coating with 1530S Satin (depending on porosity). The flattening agent in 1530S Satin is a powder and can leave a hard, white residue on the surface if the coating is allowed to penetrate too deeply.

Drying Time

Stoneglaze dries very fast and can be re-coated as soon as tack-free (typically 30-60 minutes). Allow 4 hours before light foot traffic. Normal traffic may be permitted after 24 hours. Allow 72 hours before vehicle traffic. Allow 72 hours before placing heavy objects on the surface.

Handling Precautions

Material is flammable. Extinguish all flames, pilot lights and electric motors until all vapors are gone and the coating is hard. The vapor is harmful. Use only with adequate ventilation and/or appropriate cartridge type respirator. Avoid contact with skin and wear protective gloves. Read Material Safety Data Sheets before using.

Slip and Fall Precautions

BD Classic recommends the use of slip-resistant aggregate in all coating or flooring systems that may be exposed to wet, oily or greasy conditions. These aggregates can be incorporated into the materials using different methods to achieve varying profiles and degrees of slip-resistance. However, textured surfaces can be slippery under certain conditions. This type of activity on the flooring surface, maintenance procedures and type of footwear may all be factors to consider when deciding the degree of slip-resistance needed for given area. BD Classic or its sales agents will not be responsible for injury incurred in a slip and fall situation. It is the end users' responsibility to provide for their own safety and to determine the suitability of these coatings for their particular application.

Limitations

- Do not apply in temperatures below 50°F or above 90°F.
- Do not apply unless temperature is 5° above the dew point or if rain is expected within 24 hours.
- Do not apply on damp or moist surface as it will whiten and may cause delamination.
- Do not allow any BD Classic products to freeze.
- Always apply on a test area before starting actual job.
- Prior to coating previously sealed surfaces, do a small area to test for adhesion.
- Shelf Life of this material is 12 months from the date of manufacture. (See batch number for manufactured date)
- B.D. Classic recommends the use of angular slip resistant aggregate in all coatings or flooring systems that may be exposed to wet, oily or greasy conditions. It is the contractor and end users' responsibility to provide a flooring system that meets current safety standards.
- OK for use in AQMD, CARB, OTC, and rest of United States
- Please become familiar with local Air Quality laws and regulations prior to applying this coating. B.D. Classic bears no responsibility for improper usage.

Clean Up

Uncured material can be removed with a solvent. Cured material can only be removed mechanically. All empty containers must be disposed of according to local, state, and federal regulations.

Warranty

B.D. Classic Enterprises guarantees that this product is free from manufacturing defects and complies with our published specifications. In the event that the buyer proves that the goods received do not conform to these specifications or were defectively manufactured, the buyer's remedies shall be limited to either the return of the goods and repayment of the purchase price or replacement of the defective material at the option of the seller. B.D. Classic makes no other warranty, expressed or implied, and all warranties of merchantability and fitness for a particular purpose are hereby disclaimed. Manufacturer or seller shall not be liable for prospective profits or consequential damages resulting from the use of this product. Manufacturer shall not be liable for material used outside of its shelf life. For product dating, please refer to the batch number on the product or contact B.D. Classic.

Type	Acrylic
Solids Content	25% by weight
60% Gloss (4 mil dry film)	85
Viscosity	150 cps
Flash Points	> 20°F (TCC)
Maximum V.O.C.	< 50 grams per liter

