



Product Information

BDC 76

Flexibilized Coating and Crack Bridging Epoxy

Description

BDC 76 is a 100% solids, flexible, waterproof, and chip resistant epoxy coating. Its elongation makes it the perfect coating for industrial joint and crack isolation repair. It is excellent for crack bridging applications requiring a flexible membrane to protect from surface movement. The flexibility of this product is an inherent property and will be retained for the life of the coating in both warm and cold weather.

BDC 76 can be used to coat concrete, metal and wood as well as many other existing coatings. It is well suited for surface movement, thermal cycling, and vibrations that may defeat the protection of a more rigid coating. Its "rubberized" finish provides it the ability to absorb the impact from heavy loads and steel-wheeled traffic.

Uses

- Non-porous, crack bridging systems
- Beneath floors for industrial use and heavy impact, secondary containment areas
- Flexible membrane for civil engineering applications
- Loading docks, machine shops, automotive, mechanical rooms, food processing, hospitals, commercial kitchens, animal housing
- Waterproofing for interior plywood decks
- Expansion joint and crack filling

Advantages

- Extreme Flexibility, tough, abrasion resistant
- Waterproof, Fluid-Proof
- Meets USDA criteria
- 100% Solids, Meets Green Building criteria
- High Build, High Flexural and Tensile Strength
- Remains flexible at low temperatures
- Superior Adhesion
- Resistant to the impact of heavy loads and steel wheeled traffic

Coverage

As a coating, BDC 76 should cover between 40-200 sq ft per gallon under normal conditions.

As a joint filler, BDC 76 can be filled up to 1/2" x 1/2".

For lineal foot coverage per gallon, cross reference the crack depth with the crack width.

		Width		
DEPTH		1/4"	3/8"	1/2"
	1/4"	308'	205'	154'
	3/8"	-	136'	102'
	1/2"	-	-	77'

Colors

Available clear and pigmented.

Packaging

- 1 gallon kits (1/2 gallon part A to 1/2 gallon part B)
- 10 gallon kits (5 gallons part A to 5 gallons part B)

Inspection

Concrete must be clean, dry, and free of grease, paint, oil, dust, curing agents, or any foreign material that will prevent proper adhesion. The concrete should be at least 2500 psi and feel like 30-grit sandpaper. The concrete should be porous and be able to absorb water. A minimum of 28 days cured is required on all concrete. Relative humidity in the concrete floor slab should be below 80% (per ASTM F-2170).

Before starting flooring work, test existing concrete slab to make sure there is no efflorescence or high levels of alkalinity. Alkalinity refers to a high pH reading which means the floor is not neutral. A high alkaline environment can cause salts to creep up through the cement called efflorescence. These salts have a tendency to prevent or destroy the bonding of coatings to the concrete. The most common form of testing is the use of a wide-range pH paper or tape. Make sure the floors pH reading ranges between 5-9 to ensure adhesion. The testing of concrete for alkalinity can show the amount of alkalinity only at the time the test is ran, and cannot be used to predict long-term conditions.

Calcium chloride tests should be conducted to determine if the concrete is sufficiently dry for an epoxy flooring installation. The calcium chloride tests should be conducted in accordance with the latest edition of ASTM F 1869, *Standard Test Method for Measuring Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride*. When running a calcium chloride test, it is important to remove any grease, oil, curing agents, etc. so accurate readings can be obtained. A rate of 4.5lbs/1000 ft²/24hr period or less is an acceptable amount of vapor pressure for an epoxy flooring installation.

Failing to adhere to these strict guidelines can result in product delamination, discoloration, blistering, or all together failure of the coating system. Testing is the



responsibility of the applicator. B.D. Classic bears no responsibility for failures due to any of the above conditions.

Surface Preparation

Over Concrete Surfaces: Shotblasting or diamond grinding are the preferred methods for preparing the concrete. In some cases you may prepare by acid etching, floor scrubbing with a nylogrit brush and waterblasting to achieve a clean and uniform surface that feels like 50 grit sandpaper. If acid etching is done, be sure to properly etch and then adequately neutralize by scrubbing with baking soda and rinsing with water several times followed by power washing. Prepare the surface so that the product will soak in and properly bond.

Over existing Epoxy: Sand the surface with a floor buffer and 50 grit sand paper, remove debris and wipe with acetone just before new application.

Expansion Joints: Hand grind or etch the sides of the joint to ensure adhesion. The joint should be equally deep as it is wide. Fill joint to depth equal to its width using 60 grit silica sand or a backer rod.

Working Time

BDC 76 = 30-35 minutes

Application

As a primer: Immediately after mixing, spread a strip of the batch onto the surface along the edges where it will be cut in using a brush. Pour the remaining material near the cut in area and spread evenly using a trowel or squeegee and back roll using a 3/8" nap non-shedding roller.

As an intermediate coat: Mix and apply without solvent at the desired thickness using a notched trowel or squeegee and backroll. The addition of silica flour or silica sand will add body and help to build up more cost effectively.

As a joint filler: Fill joint until the depth equals the width of the joint with 60 grit silica sand or a backer rod. Once filled, pour mixed BDC 76 directly into the joint until it is level with the surface. *See above chart for coverage.*

Drying Time

BDC 76 Primer can be re-coated as soon as the surface is dry to touch, generally 5-6 hrs. Recoat within 24hrs. If additional coats need to be put down after the initial 24hr window, sand the surface and wipe it with a suitable solvent (i.e. acetone)

Light foot traffic may be permitted in 24 hours, vehicular traffic in 72 hours

All times are based on average temperature of a 10 mil application with 77°F and 50% humidity. Cooler temperatures and thinner applications will increase drying time. Warmer temperatures and heavy applications will decrease drying time.

Limitations

- Do not apply at temperatures below 50°F or above 95°F.
- Do not let mixed product sit in bucket for prolonged period of time or it will become very hot and unusable.
- Do not apply over concrete with Moisture Vapor Emissions above 4.5lbs/1000 ft²/24hr.
- For interior use only unless protected by a pigmented UV resistant coating.
- Concrete must be cured for a minimum of 28 days.
- Shelf Life of this material is 1 year from the date of manufacture. (See batch number for manufactured date)
- B.D. Classic recommends the use of angular slip resistant aggregate in all coatings or flooring systems that may be exposed to wet, oily or greasy conditions. It is the contractor and end users' responsibility to provide a flooring system that meets current safety standards.

Clean Up

Uncured material can be removed with a solvent. Cured material can only be removed mechanically. All empty containers must be disposed of according to local, state, and federal regulations.

Warranty

B.D. Classic Enterprises guarantees that this product is free from manufacturing defects and complies with our published specifications. In the event that the buyer proves that the goods received do not conform to these specifications or were defectively manufactured, the buyer's remedies shall be limited to either the return of the goods and repayment of the purchase price or replacement of the defective material at the option of the seller. B.D. Classic makes no other warranty, expressed or implied, and all warranties of merchantability and fitness for a particular purpose are hereby disclaimed. Manufacturer or seller shall not be liable for prospective profits or consequential damages resulting from the use of this product. Manufacturer shall not be liable for material used outside of its shelf life. For product dating, please refer to the batch number on the product or contact B.D. Classic.



Technical Data for BDC 76

Chemical Composition	Modified Bisphenol A, Modified Polyetherpolyamine
Viscosity	3000 cps
Pencil Hardness	2B
Cross Hatch Adhesion (0-Worst, 5-Best)	5
Impact Resistance, inch-lbs Direct/Reverse	>160 / >160
Gel Time	65 @77°F (150 mass/min.)
Tensile Strength	1000 psi (@70°F)
	2100 psi (@70°F)
Tensile Elongation	95% (@70°F)
	55% (@32°F)
Tear Propagation Resistance	10 N/mm (@70°F)
	22 N/mm (@32°F)
Thin Film Set Time	5 hrs. @70°F
Flexural Strength	11,185 psi
Pot life	30 minutes (8oz. (250g) at 77°F)
VOC	0 g/l

